

DATA SHEET

CURRENT SENSOR - LOW TCR

PE Series - Wide Terminal 5%, 1%, 0.5%

RoHS compliant & Halogen free



YAGEO Phícomp



PΕ

SERIES 0508/0612

SCOPE

This specification describes PE series wide-terminal current sensor - low TCR chip resistors with lead-free terminations made by metal alloy process.

YAGEO Phicomp

<u>APPLICATIONS</u>

- Battery pack
- Inverter/converter (DC-DC/AC-DC/DC-AC)
- Consumer electronics
- Laptops
- Automotive
- Alternative Energy

FEATURES

- AEC-Q200 qualified
- This product with lead-free terminations meet RoHS requirements
- High component and equipment reliability
- Ultra low resistance and narrow tolerance suitable for current detection

ORDERING INFORMATION - GLOBAL PART NUMBER

Global part numbers are identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

GLOBAL PART NUMBER

PE XXXX X X X XX XXXX L (2) (3) (4) (5) (7)

(I) SIZE

0508/0612

(2) TOLERANCE

 $D = \pm 0.5\%$ (by request) $F = \pm 1\%$ $J = \pm 5\%$

(3) PACKAGING TYPE

R = Paper taping reel K= Embossed taping reel

(4) TEMPERATURE COEFFICIENT OF RESISTANCE

 $E = \pm 50 \text{ ppm/°C}$ $M = \pm 75 \text{ ppm/}^{\circ}\text{C}$ $F = \pm 100 \text{ ppm/°C}$

(5) TAPING REEL

07/7W = 7 inch dia. Reel and specific rated power. Detailed power ratings are shown in the Table 2

(6) RESISTANCE VALUE

OROOI (I m Ω) ~ ORI (IOO m Ω)

There are 3~5 digits indicated the resistance value. Letter R is decimal point.

(7) DEFAULT CODE

L = system default code for ordering only

ORDERING EXAMPLE

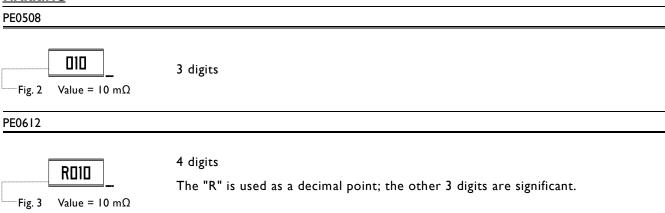
The ordering code of a PE0508 1.2W chip resistor, value 0.01 Ω with ±1% tolerance TCR ±75 ppm/°C, supplied in 7-inch tape reel with 5Kpcs quantity is: PE0508FRM070R01L.

NOTE

1. All our RSMD products are RoHS compliant. "LFP" of the internal 2D reel label mentions "Lead-Free Process"



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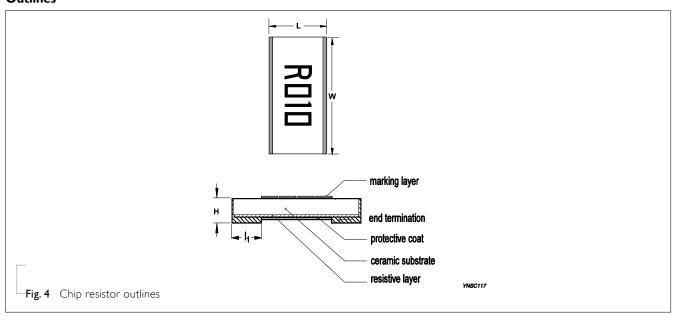
CONSTRUCTION

The resistors are constructed using outstanding TCR level material, which makes Yageo PE resistors excellent for current sensing application.

The composition of the resistive material is adjusted to give the approximate required resistance and is covered with a protective coating. Marking is printed on the top side of the resistor.

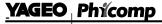
Finally, the three external terminations (Cu / Ni / matte Tin) are added, as shown in Fig. 4.

Outlines





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Chip Resistor Surface Mount PE SERIES 0508/0612

DIMENSION

Table I

TYPE	RESISTANCE RANGE	L (mm)	W (mm)	H (mm)	I _I (mm)
PE0508	$5~\text{m}\Omega \leqq \text{R} \leqq \text{IOO}~\text{m}\Omega$	1.35±0.20	2.10±0.20	0.65±0.20	0.43±0.15
	l mΩ	1.60±0.20	3.20±0.20	0.60±0.15	0.55±0.20
PE0612	$2 \text{ m}\Omega \leq R \leq 4 \text{ m}\Omega$	1.60±0.20	3.20±0.20	0.60±0.15	0.40±0.20
	$5~\text{m}\Omega \leq R \leq 100~\text{m}\Omega$	1.60±0.20	3.20±0.20	0.60±0.15	0.30±0.15

Note:

- 1. For relevant physical dimensions, please refer to construction outlines.
- 2. Please contact with sales offices, distributors and representatives in your region before ordering.



ELECTRICAL CHARACTERISTICS

Table 2

CEDIE	POWER RATING (I)		TOLEDANICE	RESISTANCE RANGE	TEMPERATURE COEFFICIENT	
SEKIE	:5 SIZE	07	7W	TOLERANCE	RESISTANCE RAINGE	OF RESISTANCE
	0508	1.2W		± 0.5%	5 mΩ ≦ R≦ 100 mΩ	±50ppm/° C
PE				±1% —		±75ppm/° C
	0612	12 W 2W	2W	±5%	$I m\Omega \le R \le 100 m\Omega$	±100ppm/°C

Note: I. Global part number (code 10 - 11)

2. Please contact with sales offices, distributors and representatives in your region before ordering.

FUNCTIONAL DESCRIPTION

OPERATING TEMPERATURE RANGE

Range: -55°C to +170°C

POWER RATING

Standard rated power at 70°C:

PE0508 = 1.2W

PE0612 = IW; 2W

RATED VOLTAGE

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

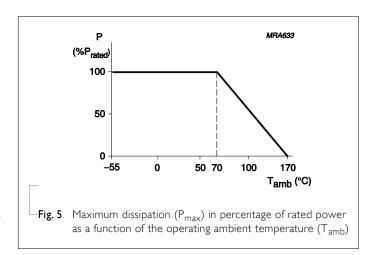
$$V = \sqrt{(P * R)}$$

Where

V = Continuous rated DC or AC (rms) working voltage (V)

P = Rated power (W)

 $R = Resistance value (\Omega)$



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PACKING STYLE AND PACKAGING QUANTITY

Table 3 Packing style and packaging quantity

PACKING STYLE	REEL DIMENSION	PE0508	PE0612
Paper taping reel (R)	7" (178 mm)	5,000	
Embossed taping reel (K)	7" (178 mm)		5000

PAPER TAPE

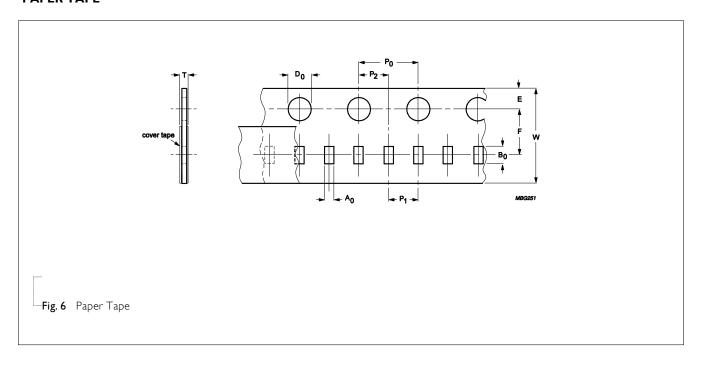


Table 4 Dimensions of paper tape for relevant chip resistors size

SIZE	SYMBOL									Unit: mm
	A ₀	B ₀	W	Е	F	P ₀	Pı	P ₂	ØD ₀	Т
PE0508	1.60±0.15	2.30±0.15	8.00±0.30	1.75±0.10	3.50±0.10	4.00±0.10	4.00±0.10	2.00±0.10	1.50±0.10	0.85±0.15



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EMBOSSED TAPE

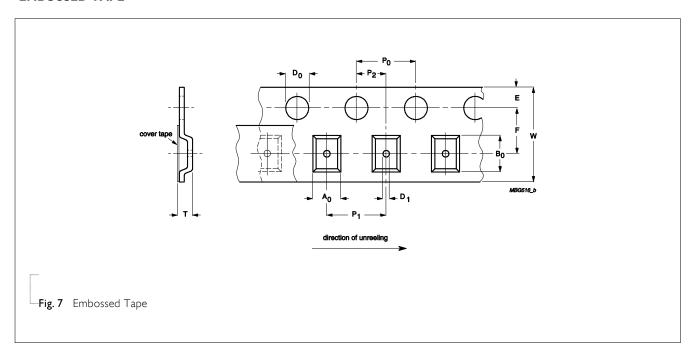


Table 5 Dimensions of embossed tape for relevant chip resistors size

SIZE	SYMBOL										Unit: mm
	A ₀	B ₀	W	E	F	P ₀	Pı	P ₂	ØD ₀	Dı	Т
PE0612	1.82±0.15	3.53±0.15	8.00±0.30	1.75±0.10	3.50±0.10	4.00±0.10	4.00±0.10	2.00±0.10	1.50±0.10	1.50±0.10	0.85±0.15

REEL SPECIFICATION

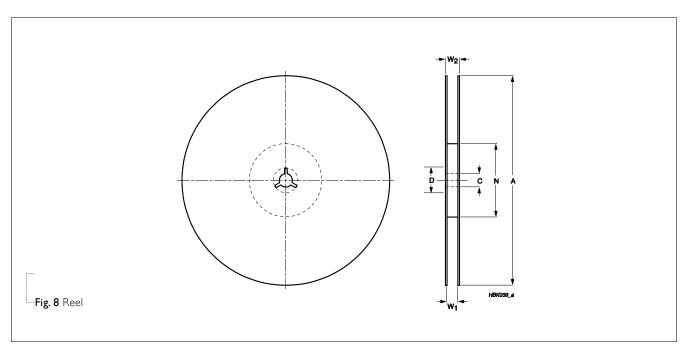


Table 6 Dimensions of reel specification for relevant chip resistors size

SIZE	SYMBOL				Un	it: mm	
	8 mm TAPE WIDE	Α	N	С	D	Wı	W _{2 MAX.}
PE0508	7" (Ø178 mm)	178.0±5	60.0+1/-0	13.00±0.5	17.70±0.5	8.4 +1/-0	12.4
PE0612	7" (Ø178 mm)	178.0±5	60.0+1/-0	13.00±0.5	17.70±0.5	8.4 +1/-0	12.4



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SOLDERING PROFILES

For recommended soldering profiles, please refer to data sheet "Chip resistors mounting".

<u>FOOTPRINT</u>

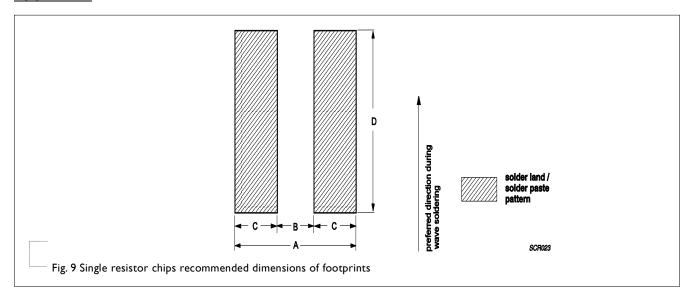


Table 7 Footprint dimensions

SIZE	RESISTANCE RANGE				Unit: mm
JIZL	RESISTANCE NAINGE	Α	В	С	D
PE0508	$5 \mathrm{m}\Omega \leq R \leq 100 \mathrm{m}\Omega$	4.20	0.60	1.80	2.30
PE0612	$I m\Omega \le R \le 4 m\Omega$	4.60	0.40	2.10	3.68
	$5 \mathrm{m}\Omega \leq R \leq 100 \mathrm{m}\Omega$	4.60	0.40	2.00	3.68

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TESTS AND REQUIREMENTS

Table 8 Test condition, procedure and requirements

TEST METHOD	PROCEDURE	REQUIREMENTS
IEC 60115-1 4.25.1	I,000 hours at 70±5 °C applied RCWV I.5 hours on, 0.5 hour off, still air required	±(1%+0.0005 Ω)
IEC 60068-2-2	I,000 hours at maximum operating temperature depending on specification, unpowered No direct impingement of forced air to the parts Tolerances: I55±5 °C	±(1%+0.0005 Ω)
MIL-STD-202 Method 106	Each temperature / humidity cycle is defined at 8 hours (method 106F), 3 cycles / 24 hours for 10d with 25 °C / 65 °C 95% R.H, without steps 7a & 7b, unpowered	±(0.5%+0.0005 Ω)
	Parts mounted on test-boards, without condensation on parts	
	test conclusion	
IEC60115-1 4.13	2.5 times of rated power for 5 seconds at room temperature	$\pm (0.5\% + 0.0005~\Omega)$ No visible damage
IEC60068-2-21	Device mounted on 90mm glass epoxy resin PCB test board (FR4), 2 mm bending Bending time: 60±5 seconds	±(1%+0.0005 Ω) No visible damage
	IEC 60115-1 4.25.1 IEC 60068-2-2 MIL-STD-202 Method 106	IEC 60115-1 4.25.1 I,000 hours at 70±5 °C applied RCWV 1.5 hours on, 0.5 hour off, still air required IEC 60068-2-2 I,000 hours at maximum operating temperature depending on specification, unpowered No direct impingement of forced air to the parts Tolerances: 155±5 °C MIL-STD-202 Method 106 Each temperature / humidity cycle is defined at 8 hours (method 106F), 3 cycles / 24 hours for 10d with 25 °C / 65 °C 95% R.H, without steps 7a & 7b, unpowered Parts mounted on test-boards, without condensation on parts Measurement at 24±2 hours after test conclusion IEC60115-1 4.13 2.5 times of rated power for 5 seconds at room temperature Device mounted on 90mm glass epoxy resin PCB test board (FR4), 2 mm bending



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TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Solderability			
- Wetting	J-STD-002B test B	Electrical Test not required	Well tinned (≥95% covered)
		Magnification 50X	No visible damage
		SMD conditions:	
		I st step: method B, aging 4 hours at 155 °C dry heat	
		2^{nd} step: leadfree solder bath at 245 $\pm 3~^{\circ}\text{C}$	
		Dipping time: 3±0.5 seconds	
- Resistance to	IEC 60068-2-58	Condition B, no pre-heat of samples	±(0.5%+0.0005 Ω)
Soldering Heat		Leadfree solder, 260 °C, 10±1 seconds immersion time	No visible damage
		Procedure 2 for SMD: devices fluxed and cleaned with isopropanol	

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REVISION HISTORY

REVISION DATE CHANGE NOTIFICATION DESCRIPTION

Version 0 Mar. 22, 2016

- New datasheet for current sensor - low TCR wide terminal PE series with lead-free terminations.

[&]quot;Yageo reserves all the rights for revising the content of this datasheet without further notification, as long as the products itself are unchanged. Any product change will be announced by PCN."

